

# A novel metal coordination enabled in carboxylated alginic acid for effective fluoride removal



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## ARTICLE INFO

### Article history:

Received 26 August 2014

Received in revised form 27 October 2014

Accepted 31 October 2014

Available online 7 November 2014

### Keywords:

Alginic acid

Carboxylated alginic acid

Metal coordination

Fluoride

Sorption

Field application

## ABSTRACT

This article enlightens the synthesis of carboxylated alginic acid (CAA) and metal ions coordinated CAA (M-CAA) for defluoridation studies in batch mode. The oxidation of alginic acid (AA) with  $\text{KMnO}_4$  gives CAA and the metal coordination was enabled in CAA by using high valence metal ions viz.,  $\text{La}^{3+}$  (La-CAA) and  $\text{Zr}^{4+}$  (Zr-CAA). The synthesized materials Zr-CAA, La-CAA and CAA possess the defluoridation capacities (DCs) of 4064, 3137 and 880  $\text{mgF}^-/\text{kg}$  respectively. An enhanced DC was observed for metal-coordinated CAA (M-CAA) than CAA. The defluoridation experiments were carried with numerous influencing parameters like contact time, pH and competitor anions for optimization. The characterization of materials was carried out using FTIR, EDAX and SEM analysis. The sorption data was fitted with various isotherms and kinetic models. The values of thermodynamic parameters indicate the nature of fluoride removal is spontaneous and endothermic. At field conditions, M-CAA reduce the fluoride concentration below the tolerance limit.

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## 1. Introduction

The fluoride enters into the drinking water either by the dissolution of fluoride bearing minerals and/or anthropogenic activities. The amount of fluoride in drinking water leads to beneficial and detrimental effects on health. At lower concentration, it helps to strengthen the teeth and repair the damage caused by early tooth decay before it becomes permanent, but exposed to higher levels ( $>1.5 \text{ mg/L}$  as per WHO) leads to fluorosis (WHO, 2006). Researchers developed numerous conventional treatment techniques to remove the excess fluoride from the water bodies namely chemical precipitation (Lu & Liu, 2010), reverse osmosis (Ndiaye, Moulin, Dominguez, Millet, & Charbit, 2005), electro-coagulation (Vasudevan, Lakshmi, & Sozhan, 2009), nanofiltration (Tahaik et al., 2007), ion exchange (Meenakshi & Viswanathan, 2007) and adsorption (Viswanathan & Meenakshi, 2010). In the last decade, adsorption is one of the most promising techniques for fluoride removal due to its ease of operation, uptake capacity, cost-effective and no sludge generation.

Biosorption is the one of the environmentally sound techniques which minimize the operation cost and make the adsorption technology more feasible and eco-friendly. In this scenario, scientists have paid increased attention on the development of bioadsor-

bents using chitin, chitosan, alginate, cellulose, etc., for the removal of toxic ions from the aqueous solution (Googerdchian, Moheb, & Emadi, 2012; Jayakumar et al., 2009; Pandi & Viswanathan, 2014; Sairam Sundaram, Viswanathan, & Meenakshi, 2009; Varma, Deshpande, & Kennedy, 2004; Viswanathan & Meenakshi, 2009a; Yu, Tong, Ge, & Zuo, 2013). Among them, alginic acid has been regarded as a fabulous biopolymer because of its unique characteristics such as biodegradability, biocompatibility and non-toxicity. In addition, the reactive carboxyl and hydroxyl functional groups are the attractive features of AA. The functionalization of adsorbent material will increase its selectivity toward a particular ion. In order to effectively utilize the hydroxyl groups in the alginic acid, an oxidation reaction was carried out using  $\text{KMnO}_4$ , which converts the hydroxyl groups of AA into carboxyl groups namely carboxylated alginic acid (Jeon, Park, & Yoo, 2002). Recently higher valence metal ions incorporated materials are focused to develop new adsorbents with good performance for the selective removal of fluoride (Paudyal et al., 2013; Viswanathan & Meenakshi, 2008, 2009b). Hence, the higher valence metal ions viz.,  $\text{La}^{3+}$  and  $\text{Zr}^{4+}$  ions have been utilized for enabling metal coordination with CAA which helps to increase its strength and uptake capacity.

The ultimate aim of the present work is to develop low cost, eco-friendly, functionalized and metal coordinated biomaterials for fluoride removal. Based on the above aspiration, the authors have synthesized carboxylated alginic acid and metal coordinated carboxylated alginic acid for defluoridation studies. A comparative evaluation of CAA and M-CAA was also made. The sorption studies

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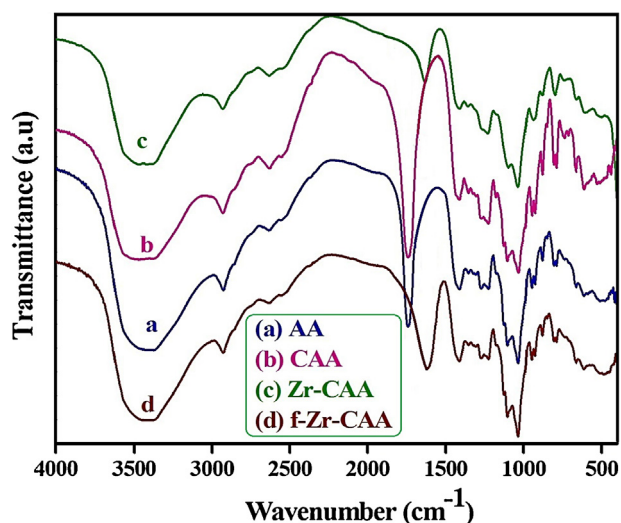


Fig. 1. FTIR spectra of (a) AA, (b) CAA, (c) Zr-CAA and (d) fluoride sorbed Zr-CAA (f-Zr-CAA).

were carried out to optimize various equilibrating conditions like contact time, pH, presence of competitor anions, different initial fluoride concentrations and temperature. Adsorption data have been fitted to various isotherms and kinetic models. The thermodynamic parameters viz.,  $\Delta G^\circ$ ,  $\Delta H^\circ$  and  $\Delta S^\circ$  have also been calculated and interpreted. The application of the biosorbents at field conditions was also tested by collecting the field fluoride water sample in a nearby fluoride widespread area.

## 2. Materials and methods

### 2.1. Materials

Alginic acid used in the work was purchased from Central Drug House (India).  $\text{KMnO}_4$ ,  $\text{LaCl}_3 \cdot 7\text{H}_2\text{O}$ ,  $\text{ZrOCl}_2 \cdot 8\text{H}_2\text{O}$  and other chemicals used in the work were of analytical grade and used without further purification. Double distilled water was used to prepare the standard solutions.

### 2.2. Synthesis of CAA and M-CAA

The carboxylated alginic acid (CAA) was prepared as suggested by Jeon et al. (2002). Briefly, 10 g of alginic acid was added into the 10 mM of  $\text{KMnO}_4$  solution and stirred for 30 min at  $30^\circ\text{C}$ . Then the reacted mixture was separated by centrifugation and thoroughly washed with distilled water and then dried at  $60^\circ\text{C}$  for 2 h in hot air oven. The synthesis of metal coordinated carboxylated alginic acid (M-CAA) as follows. About 0.1 mol of La(III) and Zr(IV) solution were prepared separately by dissolving appropriate amount of  $\text{LaCl}_3 \cdot 7\text{H}_2\text{O}$  and  $\text{ZrOCl}_2 \cdot 8\text{H}_2\text{O}$  in 100 mL of distilled water respectively. About 2 g of synthesized CAA was added into the respective metal ion solutions and the mixture was gently stirred for 24 h at room temperature. Finally the mixture was filtered and thoroughly washed with distilled water and then dried at  $60^\circ\text{C}$  for 6 h in hot air oven. The dried sorbents was grinded to fine powder using ball mill (IKA, Germany) and then used for fluoride sorption studies.

### 2.3. Fluoride sorption experiments

The synthesized materials were utilized as sorbents for the removal of fluoride from the aqueous solution by the batch equilibration method in duplicate. Experiments were conducted by adding 0.1 g of dry sorbent into 50 mL of 10 mg/L sodium fluoride

solution at room temperature. The influence of pH on fluoride sorption by the sorbents was studied by varying the pH of the solution in the range of 3–11 using 0.1 M HCl/NaOH solution. The mixture was shaken in an orbital shaker rotating with a speed of 200 rpm at room temperature. Samples were taken at prefixed time intervals for the analysis of fluoride concentrations in the solutions until sorption equilibrium was reached. Thermodynamic studies were carried out using waterbath shaker with different initial fluoride concentrations, viz., 8, 10, 12 and 14 mg/L in the temperature range of 303, 313 and 323 K. After equilibrating time, the samples were filtered and the final fluoride concentration was determined.

### 2.4. Analysis

The fluoride concentration was measured using Thermo Orion Benchtop multiparameter kit (VERSA STAR 92) with the fluoride ion selective electrode (Thermo Orion, USA). The pH measurements were made with the same instrument using pH electrode. All other water quality parameters were investigated using standard methods (APHA, 2005). The pH at zero point charge ( $\text{pH}_{\text{zpc}}$ ) of the sorbent was determined by pH drift method (Lopez-Ramon, Stoeckli, Moreno-Castilla, & Carrasco-Marin, 1999).

### 2.5. Characterization techniques

Fourier transform infrared (FTIR) spectra of the materials were carried out using JASCO-460 plus spectrophotometer operated at  $1\text{ cm}^{-1}$  resolution in  $400\text{--}4000\text{ cm}^{-1}$  region using KBr pellets. The surface morphology of the sorbent was imagined by scanning electron microscopy (SEM) with Vega3 Tescan model. SEM images helps to predict the microstructures of the fresh and fluoride treated materials. The qualitative detection and localization of elements present in the materials was identified by energy dispersive X-ray (EDAX-Bruker Nano GMBH, Germany) analyzer.

### 2.6. Statistical tools

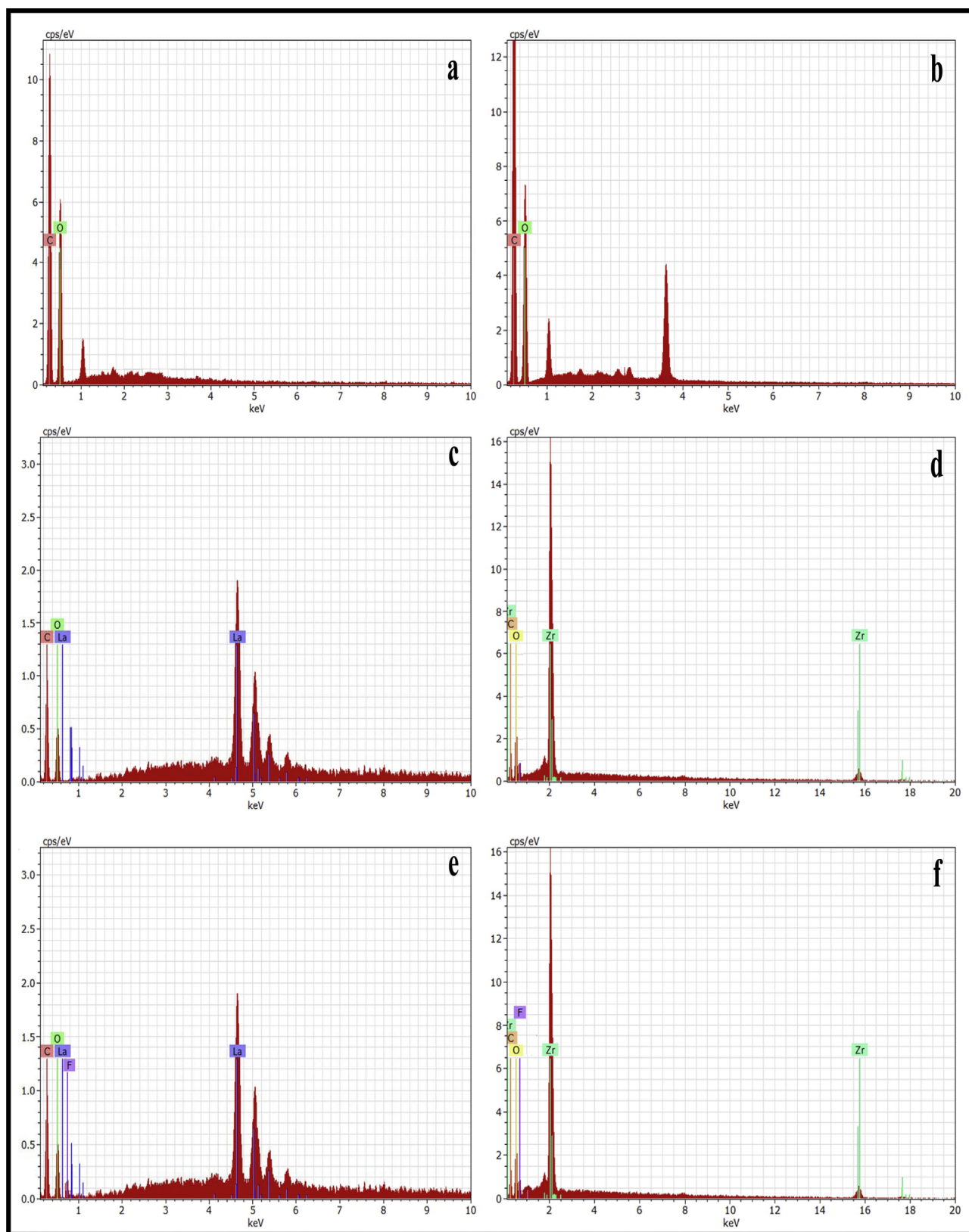
The Microcal Origin (Version 8.0) software was used for the data computation. The regression correlation coefficient ( $r$ ), standard deviation (sd) and chi-square analysis ( $\chi^2$ ) helps in the prediction of best fit isotherm model.

## 3. Results and discussion

### 3.1. Characterization of the sorbents

#### 3.1.1. FTIR analysis

An FTIR spectrum is an essential tool to identify the functional groups present in the adsorbents. Figs. 1a and b represent the FTIR spectra of AA and CAA respectively. A sharp band at  $1742\text{ cm}^{-1}$  confirms the presence of carbonyl group in both AA and CAA. In Fig. 1b, the band in the region of  $3000\text{--}3600\text{ cm}^{-1}$  was quietly narrowed, indicates that the hydroxyl groups in AA were oxidized into carboxylic acid group (Jeon et al., 2002). In Fig. 1c, the C=O stretching vibration was disappeared at  $1745\text{ cm}^{-1}$  in Zr-CAA and the band in the region of  $3000\text{--}3600\text{ cm}^{-1}$  was again narrowed due to  $\text{--OH}$  stretching of carboxylic acid which indicates the  $\text{H}^+$  ions of carboxylic acid are replaced by metal ions. A new band was also observed at around  $1605\text{--}1652\text{ cm}^{-1}$  for Zr-CAA sorbent, indicating the presence of metal alginate bonds in Zr-CAA (Paudyal et al., 2013). In fluoride sorbed Zr-CAA, the shifting and broadening of bands at  $3425$  and  $1652\text{ cm}^{-1}$  to lower frequencies (cf. Fig. 1d) owing to the electrostatic adsorption between the fluoride and the sorbent (Smith, 1998; Zhou, Zhang, & Guo, 2005). Similar reports were obtained for La-CAA and fluoride sorbed La-CAA material.



**Fig. 2.** EDAX spectra of (a) AA, (b) CAA, (c) La-CAA, (d) Zr-CAA, (e) fluoride sorbed La-CAA and (f) fluoride sorbed Zr-CAA.

### 3.1.2. SEM and EDAX analysis

The composition of elements in the biosorbents and fluoride treated biosorbents were quantitatively determined using EDAX analysis. The EDAX spectra of AA, CAA, M-CAA and fluoride sorbed

M-CAA are shown in Fig. 2. The EDAX spectra of AA and CAA are shown in Fig. 2a and b respectively. The elemental peaks of C (0.24 keV), O (0.33 keV) and Na (1.06 keV) were observed in AA, but in CAA the intensity of C and O was found to be increased,

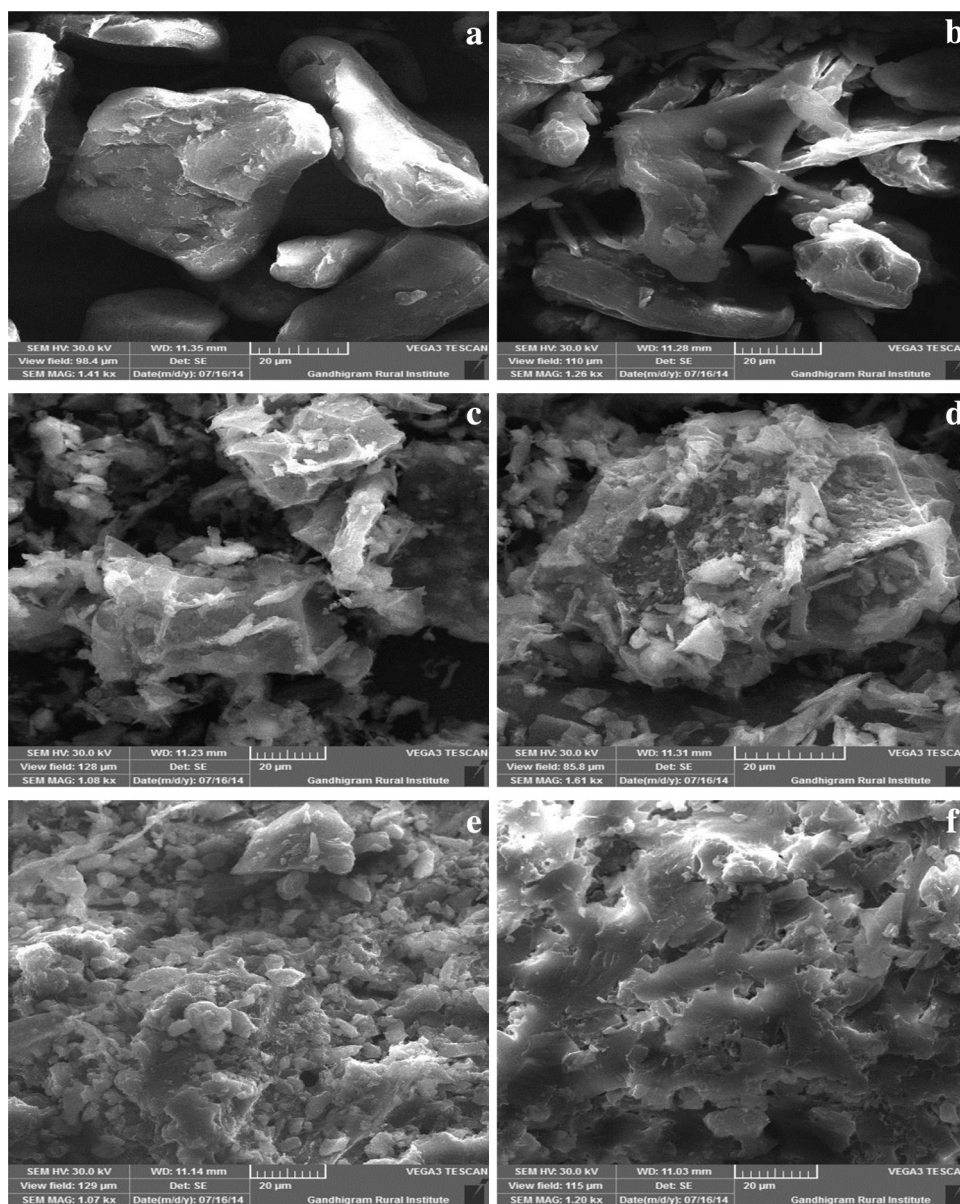


Fig. 3. SEM images of (a) AA, (b) CAA, (c) La-CAA, (d) Zr-CAA, (e) fluoride sorbed La-CAA and (f) fluoride sorbed Zr-CAA.

indicating that number of carboxylic acid groups was increased through oxidation and one more peak was observed at (3.59 keV) due to K from  $\text{KMnO}_4$ . The new peaks were obtained that is assigned to La at 0.66, 4.66, 5.06, 5.41, and 5.80 keV for La-CAA (cf. Fig. 2c) while new peaks were observed at 2.08 and 15.85 keV are assigned to Zr (cf. Fig. 2d), suggesting that these metal ions were effectively coordinated on CAA. The fluoride sorption was occurred on M-CAA which were confirmed by the presence of fluoride peaks in fluoride sorbed M-CAA at (0.72 keV) (cf. Fig. 2e and f). SEM images of AA, CAA, M-CAA and fluoride sorbed M-CAA are shown in Fig. 3. Fig. 3a and b visibly shows there is no metallic spots on AA and CAA. But in Fig. 3c and d, the metallic spots are spread over on M-CAA. After fluoride sorption, Fig. 3e and f surface shows glowing metallic spots that are absent, which concluded that the fluoride is sorbed on M-CAA.

### 3.1.3. $\text{pH}_{\text{zpc}}$ analysis

The  $\text{pH}_{\text{zpc}}$  will display the preference for ionic species and net surface charge of the adsorbent. At  $\text{pH}_{\text{zpc}}$  value of the material

possesses zero charge, below which it possess positively charged surface and above which it possess negatively charged surface. The surface morphological changes of CAA and M-CAA were also confirmed by the shifting of  $\text{pH}_{\text{zpc}}$  values. The  $\text{pH}_{\text{zpc}}$  of AA and CAA is 2.83 and 2.31 respectively (Jeon, Yoo, & Hoell, 2005) where as the La(III) and Zr(IV) loaded CAA the values were shifted to 4.09 and 4.42 respectively, which obviously indicates the occurrence of surface charge changes in M-CAA.

### 3.2. Optimization of contact time for maximum fluoride sorption

To find out the minimum contact time for maximum DC, the experiments were carried out by different contact time in the range of 10–60 min with 0.1 g of the sorbent and 50 mL of 10 mg/L initial fluoride solution. Fig. 4a shows that CAA was reached saturation at 50 min but M-CAA sorbents reached saturation at 30 min in a rapid manner. Among the biosorbents, La-CAA and Zr-CAA sorbents possess enhanced DC of 3137 and 4064  $\text{mgF}^-/\text{kg}$  respectively, when compare CAA which possesses the DC of 880  $\text{mgF}^-/\text{kg}$ . So, further

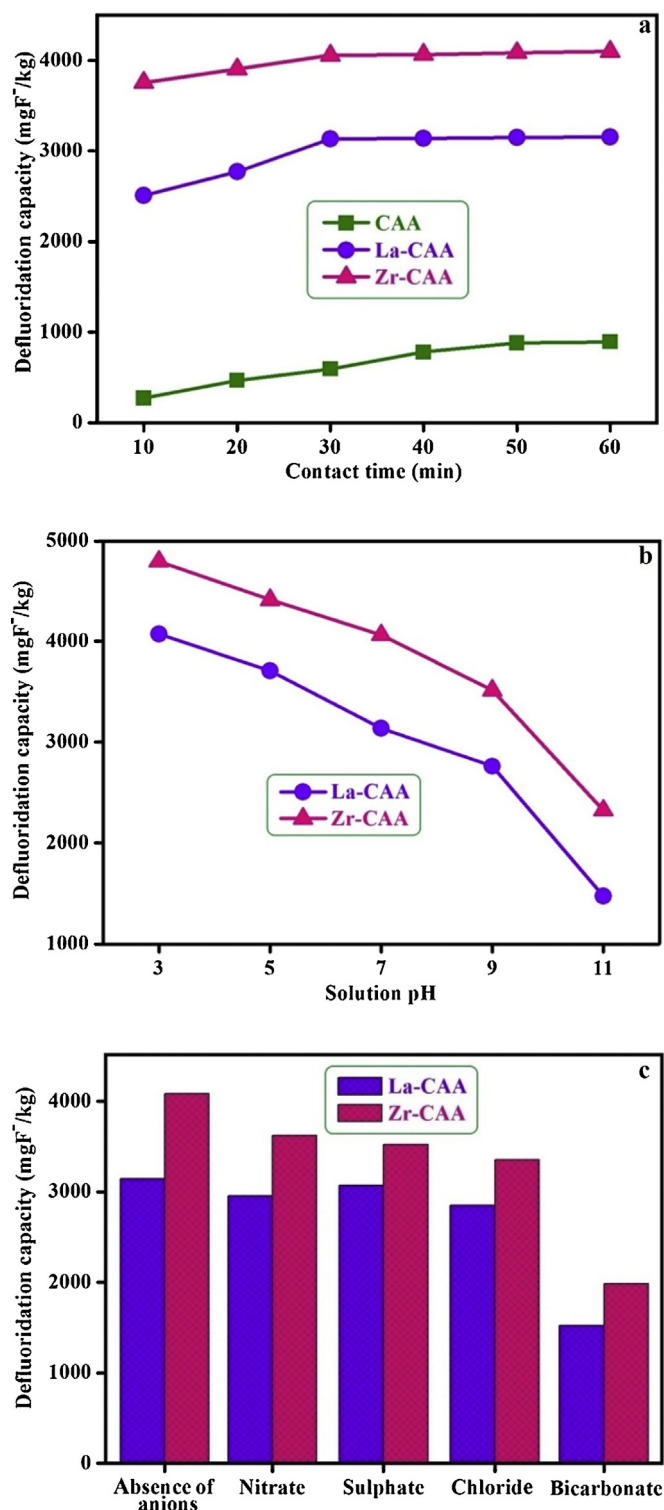


Fig. 4. (a) Influence of contact time on the DC of CAA, La-CAA and Zr-CAA. (b) Effect of pH on the DC of M-CAA. (c) Fluoride selectivity of M-CAA in the presence of co-anions.

studies are limited to M-CAA sorbents as they possess higher DC with minimum time. Hence, 30 min was chosen as period of contact time for the successive experiments of M-CAA.

### 3.3. Effect of solution pH

The pH of the solution is one of the most significant parameters alter the fluoride uptake capacity of the sorbent. Hence the

experiments were done at five different initial pH levels viz., 3, 5, 7, 9 and 11 by maintaining all other influencing parameters as constant at room temperature. Fig. 4b shows that the DC of M-CAA sorbents were found to be influenced by solution pH. La-CAA possess a maximum DC of 4069 mgF<sup>-</sup>/kg at pH 3 and a gradual decrease in DC with increase in pH and a minimum DC of 1475 mgF<sup>-</sup>/kg was obtained at pH 11. The parallel results was also observed for Zr-CAA, which shows a maximum DC of 4789 at pH 3 and minimum DC of 2324 mgF<sup>-</sup>/kg at pH 11 respectively. The main reason could be, the observed  $pH_{zpc}$  values of both La-CAA and Zr-CAA are around 4. Below  $pH_{zpc}$ , both La-CAA and Zr-CAA possess more positively charges and hence their DC was not affected even in the formation of HF. Similarly by increasing pH value (i.e., above 4) both La-CAA and Zr-CAA possess negatively charged surface and hence their DC gets decreased, i.e., there is a repulsive interaction between negatively charged fluoride and M-CAA (Zhou, Cheng, Yu & Liu 2011). In addition, the hydroxyl ions will battle with fluoride ions for occupying the active sites of the sorbent during fluoride sorption in alkaline pH ranges.

### 3.4. Interfering anions on fluoride removal

The normal water contains other co-anions in addition to fluoride and they will interrupt the DC of the material. Hence the DC of M-CAA in the presence of other challenging anions those are naturally present in the drinking water like Cl<sup>-</sup>, NO<sub>3</sub><sup>-</sup>, SO<sub>4</sub><sup>2-</sup>, and HCO<sub>3</sub><sup>-</sup> ions were carried out. The initial fluoride ion concentration was fixed as 10 mg/L whereas the interfering anions concentrations were fixed as 200 mg/L and all other influencing parameters as constant at room temperature. Fig. 4c shows the effect of other anions on DC of M-CAA. There is no momentous influence on M-CAA in the presence of Cl<sup>-</sup>, NO<sub>3</sub><sup>-</sup> and SO<sub>4</sub><sup>2-</sup> ions. But, in the presence of HCO<sub>3</sub><sup>-</sup> ion, the DC of M-CAA sorbents were decreased which is due to increase in solution pH and the OH<sup>-</sup> ions reducing the active sites of the sorbents during fluoride sorption.

### 3.5. Sorption isotherms

Sorption isotherms are mathematical models that illustrate the delivery of the adsorbate species among solid and liquid phases, based on the hypothesis that are associated to the homogeneity or heterogeneity of the solid surface, possibility of interaction and type of coverage between the adsorbate. The sorption data of M-CAA was analyzed using four important isotherms viz., Freundlich (1906), Langmuir (1916), Dubinin–Radushkevich (Dubinin, Zaverina, & Radushkevich, 1947) and Temkin & Pyzhev, (1940) isotherms.

The applicability of Freundlich equation was indicated by the linear plot of  $\log q_e$  vs.  $\log C_e$ . The obtained  $1/n$ ,  $n$  and  $k_F$  values are presented in Table 1. The value of  $1/n$  lies between 0 to 1 and  $n$  values lies between 1 and 10 represent the favorable conditions for sorption. The linear plot of  $C_e/q_e$  vs.  $C_e$  indicates the applicability of Langmuir isotherm. The calculated values of  $Q^\circ$  and  $b$  are listed in Table 1. The  $R_L$  values lies in the range between 0 and 1 indicate the sorption process was favorable. In D-R isotherm, the values of  $k_{DR}$  and  $X_m$  were computed from the slope and intercept of the plot  $\ln q_e$  vs.  $\varepsilon^2$  and are listed in Table 1. Temkin isotherm was carried out by plotting the quantity sorbed  $q_e$  against  $\ln C_e$ . The values of  $k_T$  and  $B_1$  were determined from the slope and intercept of the linear plot  $q_e$  vs.  $\ln C_e$  and are listed in Table 1. The higher  $r$  values and the lower sd values indicate the applicability of particular isotherm.

To identify the best isotherm model, non-linear  $\chi^2$  analysis has been carried out for the quantification of fluoride sorption onto M-CAA. The  $\chi^2$  values helps to find the best fit isotherm and the results are presented in Table 1. Based on the analysis, the best fit model

**Table 1**  
Isotherm models of La-CAA and Zr-CAA on fluoride removal.

| Isotherms              | Parameters                            | La-CAA   |          |          | Zr-CAA   |          |          |
|------------------------|---------------------------------------|----------|----------|----------|----------|----------|----------|
|                        |                                       | 303 K    | 313 K    | 323 K    | 303 K    | 313 K    | 323 K    |
| Freundlich             | $1/n$                                 | 0.465    | 0.410    | 0.287    | 0.353    | 0.341    | 0.288    |
|                        | $n$                                   | 2.151    | 2.439    | 3.484    | 2.833    | 2.933    | 3.472    |
|                        | $k_F(\text{mg/g})(\text{L/mg})^{1/n}$ | 1.758    | 2.042    | 2.679    | 2.999    | 3.177    | 3.631    |
|                        | $r$                                   | 0.989    | 0.997    | 0.981    | 0.974    | 0.985    | 0.981    |
|                        | $sd$                                  | 0.016    | 0.014    | 0.053    | 0.041    | 0.037    | 0.029    |
|                        | $\chi^2$                              | 0.003    | 0.005    | 0.017    | 0.090    | 0.011    | 0.013    |
| Langmuir               | $Q^\circ(\text{mg/g})$                | 6.098    | 5.917    | 5.128    | 6.579    | 6.410    | 6.369    |
|                        | $b(\text{L/g})$                       | 0.315    | 0.405    | 0.867    | 0.704    | 0.872    | 1.236    |
|                        | $R_L$                                 | 0.241    | 0.198    | 0.103    | 0.124    | 0.103    | 0.075    |
|                        | $r$                                   | 0.985    | 0.987    | 0.970    | 0.899    | 0.927    | 0.949    |
|                        | $sd$                                  | 0.044    | 0.026    | 0.076    | 0.051    | 0.039    | 0.041    |
|                        | $\chi^2$                              | 0.004    | 0.007    | 0.019    | 0.010    | 0.012    | 0.017    |
| Dubinin – Radushkevich | $k_{DR}(\text{mol}^2/\text{J}^2)$     | 6.90E–7  | 5.09E–7  | 3.49E–7  | 2.89E–7  | 2.08E–7  | 1.19E–7  |
|                        | $X_m(\text{mg/g})$                    | 4.350    | 4.450    | 4.660    | 5.310    | 5.260    | 5.370    |
|                        | $E(\text{kJ mol}^{-1})$               | 2.997    | 4.189    | 6.591    | 6.190    | 5.042    | 4.404    |
|                        | $r$                                   | 0.987    | 0.993    | 0.926    | 0.906    | 0.943    | 0.953    |
|                        | $sd$                                  | 0.043    | 0.034    | 0.092    | 0.097    | 0.072    | 0.065    |
|                        | $\chi^2$                              | 0.008    | 0.001    | 0.021    | 0.015    | 0.014    | 0.026    |
| Temkin                 | $k_T(\text{L/g})$                     | 8.18E+00 | 1.64E+01 | 2.60E+02 | 8.84E+01 | 1.97E+02 | 5.65E+02 |
|                        | $B_1$                                 | 1.476    | 1.401    | 1.051    | 1.467    | 1.359    | 1.301    |
|                        | $r$                                   | 0.978    | 0.985    | 0.889    | 0.901    | 0.926    | 0.949    |
|                        | $sd$                                  | 0.108    | 0.081    | 0.394    | 0.390    | 0.336    | 0.297    |
|                        | $\chi^2$                              | 0.610    | 0.864    | 1.565    | 1.775    | 2.003    | 2.408    |

was arrived in the following order: Freundlich > Langmuir > D-R > Temkin for fluoride sorption onto M-CAA sorbents.

### 3.6. Thermodynamic studies

The values of thermodynamic parameters help to test the spontaneous occurrence of a given process as well as the viability of operation at given temperature. Thermodynamic parameters viz., standard free energy change ( $\Delta G^\circ$ ), standard enthalpy change ( $\Delta H^\circ$ ) and standard entropy change ( $\Delta S^\circ$ ) were calculated by Khan and Singh method (Khan & Singh, 1987). The calculated results of thermodynamic parameters are presented in Table 2. The negative values of  $\Delta G^\circ$  and positive value of  $\Delta H^\circ$  indicates that the defluoridation was governed by spontaneous and endothermic in nature. The positive value of  $\Delta S^\circ$  indicates the fluoride removal is stable one.

### 3.7. Sorption kinetic models

The two main types of sorption kinetic models, namely reaction-based and diffusion-based models were adopted to fit the experimental data of M-CAA.

#### 3.7.1. Reaction-based models

The most commonly used pseudo-first-order (Lagergren, 1898) and pseudo-second-order (Ho, 2006) models were employed to explain the solid/liquid adsorption. Plots of  $\log(q_e - q_t)$  against  $t$  give straight line to indicate the applicability of pseudo-first-order

model. The slopes of the straight line plots of  $\log(q_e - q_t)$  against  $t$  sorption at different temperatures viz., 303, 313 and 323 K give the pseudo-first-order rate constant ( $k_{ad}$ ) and  $r$  values of both La-CAA and Zr-CAA are listed in Tables S1 and S2, respectively. In addition, the fitness of the data and the values of  $q_e$ ,  $k$ ,  $h$  and  $r$  of the pseudo-second-order model were obtained from the plots of  $t/q_t$  vs.  $t$  for fluoride sorption at different temperatures viz., 303, 313 and 323 K of both La-CAA and Zr-CAA are presented in Tables S1 and S2 (see in supplementary data), respectively. The correlation coefficient ( $r$ ) values observed for the pseudo-second-order model are higher than the pseudo-first-order model indicating the applicability of the pseudo-second-order model.

#### 3.7.2. Diffusion-based models

For a solid–liquid sorption process, the solute transfer is usually characterized either by particle diffusion or intraparticle diffusion control. Both particle (Chanda, O'Driscoll, & Rempel, 1983) and intraparticle (Weber & Morris, 1964) diffusion models were used to describe the fluoride removal by M-CAA. The respective straight line plots of  $\ln(1 - C_t/C_e)$  vs.  $t$  and  $q_t$  vs.  $t^{0.5}$  indicates the applicability of both particle and intraparticle diffusion models. The  $k_p$ ,  $k_i$  and  $r$  values at different temperatures viz., 303, 313 and 323 K for both particle and intraparticle diffusion models of La-CAA and Zr-CAA are given in Tables S1 and S2 (see in supplementary data), respectively. The higher  $r$  values obtained for both particle and intraparticle diffusion models suggest that the fluoride diffusion on M-CAA follows both the models.

### 3.8. Feasible fluoride removal mechanism of M-CAA

The feasible fluoride removal mechanism of M-CAA was given in Fig. 5. CAA has appreciable fluoride removal capacity and it removes fluoride via adsorption. But in M-CAA, metal ions formed coordination with CAA and also get exchanged for  $H^+$  ions of the carboxyl groups, which contains oxygen atom as an electron pair donor to the metal ions (Lewis acid).

M-CAA removes fluoride by means of electrostatic adsorption. In addition, the neutralization of metal ions in does not take

**Table 2**  
Thermodynamic parameters of La-CAA and Zr-CAA on fluoride sorption.

| Thermodynamic parameters                           | La-CAA | Zr-CAA |
|----------------------------------------------------|--------|--------|
| $\Delta G^\circ(\text{kJ mol}^{-1})$               | 303 K  | –5.01  |
|                                                    | 313 K  | –4.79  |
|                                                    | 323 K  | –4.30  |
| $\Delta H^\circ(\text{kJ mol}^{-1})$               | 15.75  | 15.26  |
| $\Delta S^\circ(\text{kJ mol}^{-1} \text{K}^{-1})$ | 0.04   | 0.04   |

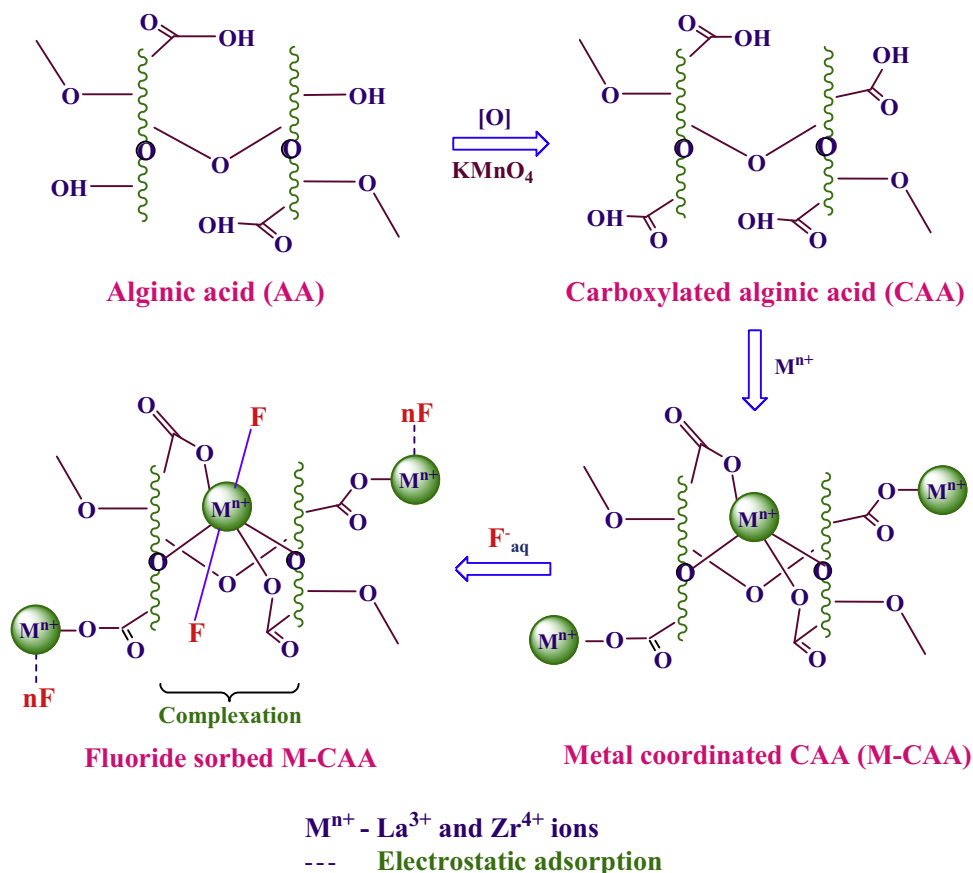


Fig. 5. Feasible fluoride removal mechanism of M-CAA.

place which, in turn permits entrapping of fluoride from the solution due to the complexation mechanism (Dabrowski, Hubicki, Podkoscielny, & Robens, 2004). In general, M-CAA possess higher DC than CAA, because M-CAA removes fluoride by both adsorption and complexation, whereas CAA removes fluoride by adsorption only. Among M-CAA, Zr-CAA possessed higher DC than La-CAA. The reason is Zr-CAA possess higher valence  $\text{Zr}^{4+}$  ions which enhances its selectivity towards fluoride than La-CAA which possess  $\text{La}^{3+}$  ions.

### 3.9. Application of M-CAA at field conditions

The suitability of M-CAA was also tested with a field sample taken from a nearby fluoride widespread village. About 50 mL of fluoride water sample and 0.1 g of sorbent was shaken with constant time at room temperature. The field trial results are presented in Table 3. M-CAA sorbents reduced the fluoride concentration below the tolerance limit in the field fluoride water. Eventhough the

concentration of other anions are higher than fluoride concentration in field water, both La-CAA and Zr-CAA removes fluoride selectively. In addition to fluoride, the level of other water quality parameters was also reduced. Hence, M-CAA sorbents can be effectively employed for removing the fluoride from water.

## 4. Conclusions

The synthesized CAA and M-CAA was characterized using FTIR, SEM with EDAX analysis. The developed M-CAA possesses higher DC than CAA. Among M-CAA, Zr-CAA show higher DC than La-CAA. The DC of M-CAA sorbents were influenced by solution pH and slightly by the bicarbonate ions. The sorption of fluoride onto M-CAA follows Freundlich isotherm. The nature of fluoride removal was spontaneous and endothermic. The kinetics of the reaction followed pseudo-second-order model and intraparticle diffusion pattern. The defluoridation mechanism was governed by electrostatic adsorption and complexation. The field trial results of M-CAA materials showed that could be effectively utilized for defluoridation. The developed M-CAA materials are low cost, eco-friendly, biodegradable and biocompatible sorbents for selective fluoride removal.

## Acknowledgement

The authors are thankful to Department of Science and Technology – Science and Engineering Research Board (No. SR/FT/CS-43/2011 dt. 24-05-2012), New Delhi, India for the provision of financial support to carry out this research study.

Table 3  
Application of La-CAA and Zr-CAA at field conditions.

| Water quality parameters      | Before treatment | After treatment |        |
|-------------------------------|------------------|-----------------|--------|
|                               |                  | La-CAA          | Zr-CAA |
| $\text{F}^-$ (mg/L)           | 3.01             | 0.90            | 0.85   |
| pH                            | 8.37             | 7.89            | 7.65   |
| $\text{Cl}^-$ (mg/L)          | 306              | 276             | 263    |
| $\text{SO}_4^{2-}$ (mg/L)     | 535              | 511             | 499    |
| $\text{NO}_3^-$ (mg/L)        | 68               | 53              | 38     |
| $\text{HCO}_3^-$ (mg/L)       | 203              | 164             | 147    |
| Total hardness (mg/L)         | 424              | 401             | 374    |
| Total dissolved solids (mg/L) | 1078             | 979             | 936    |

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